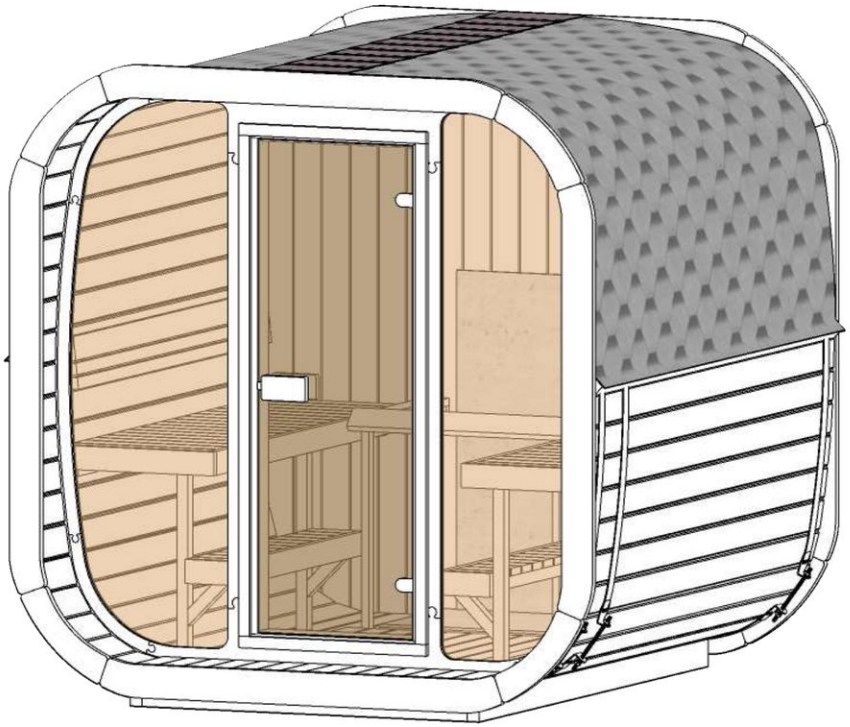
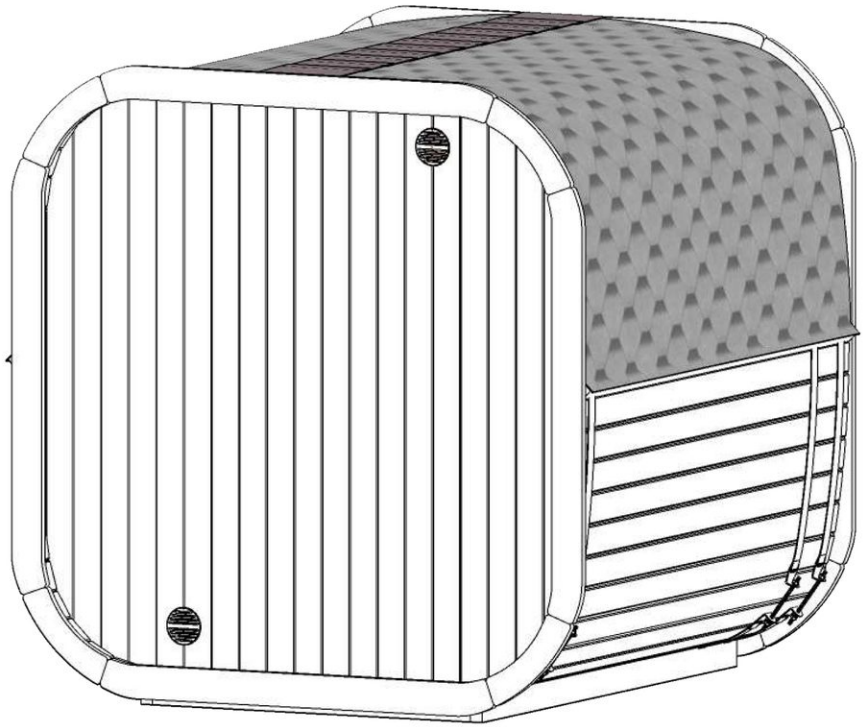
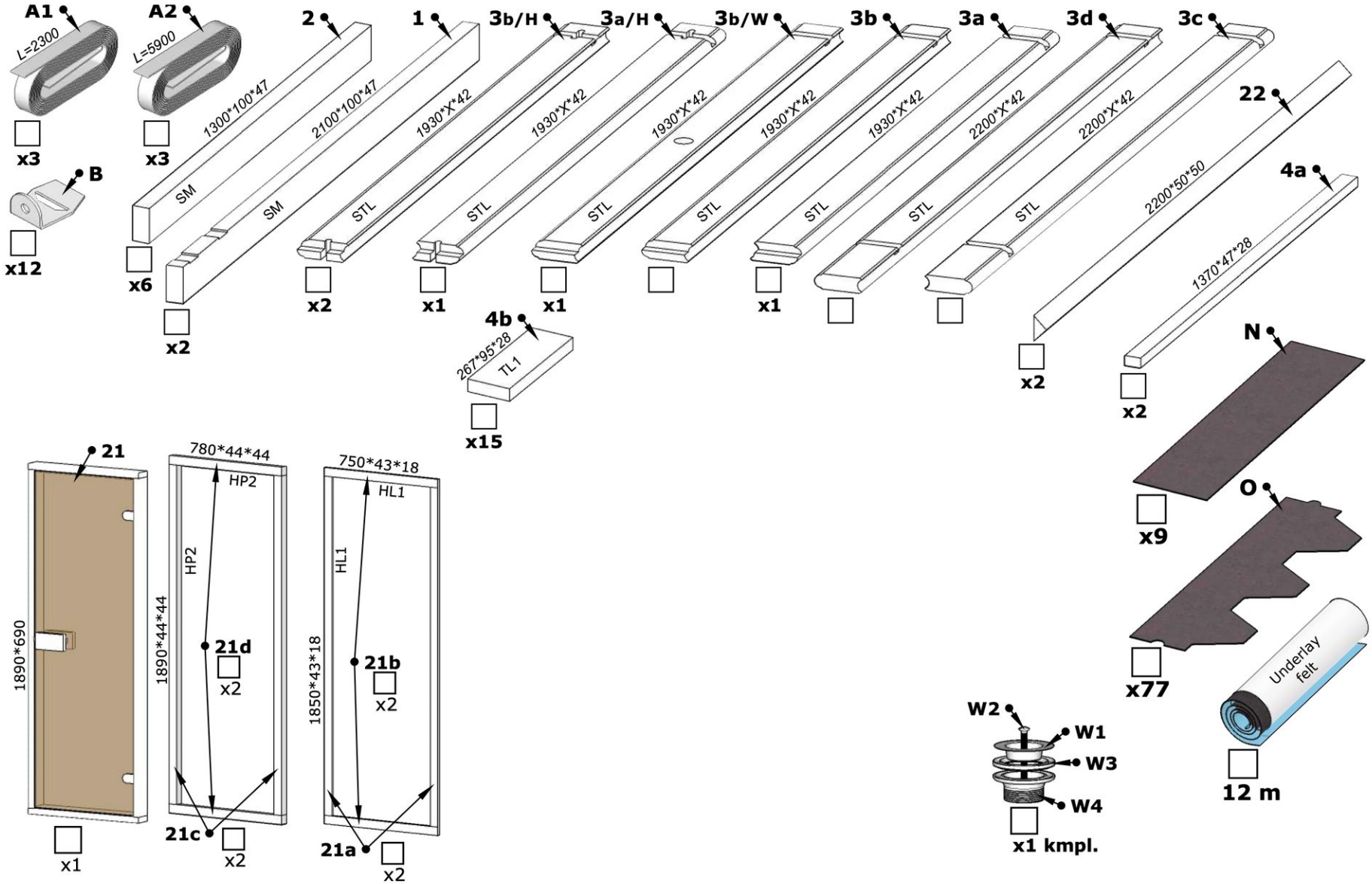
NB! Please read whole manual before start.

All given measurements are in millimeters!

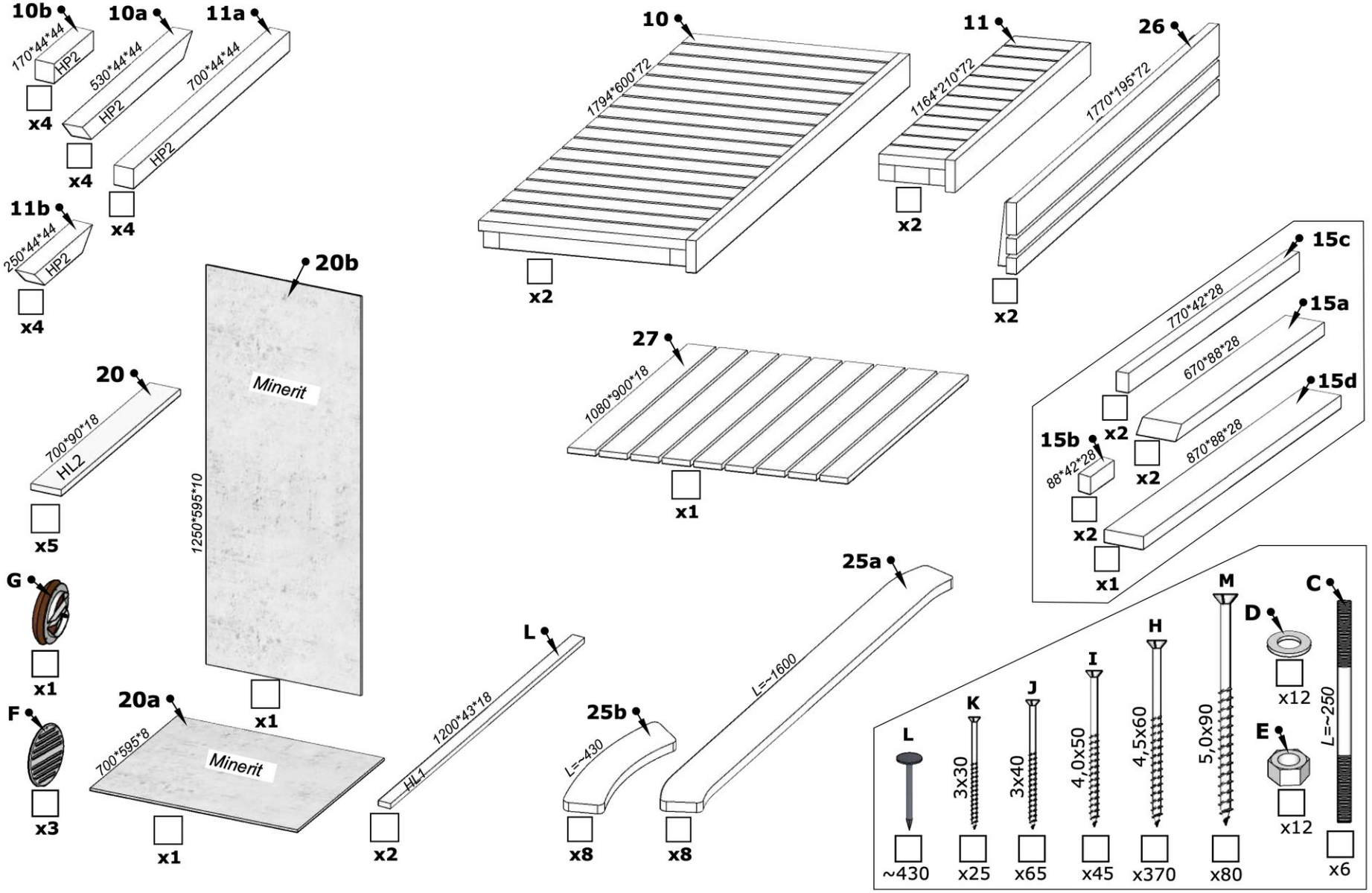




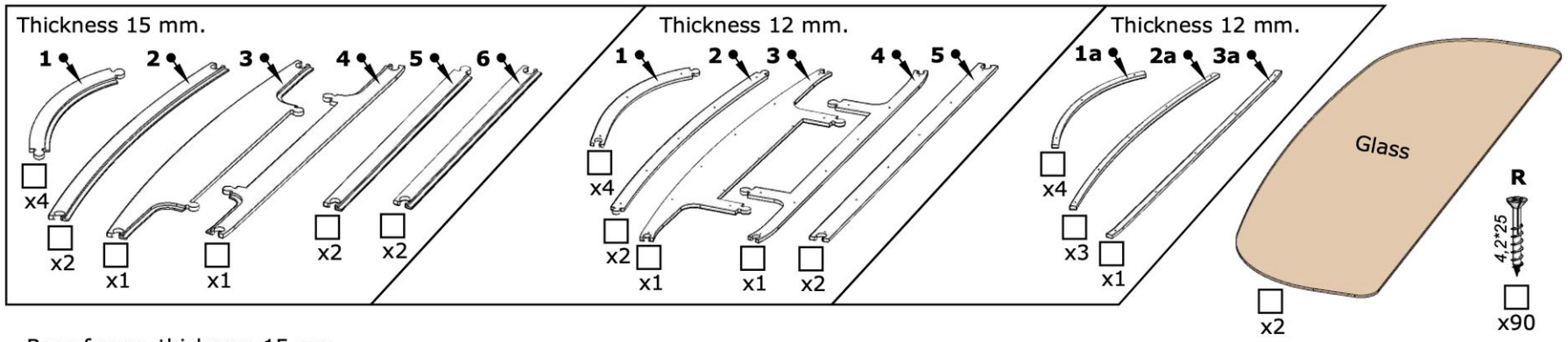
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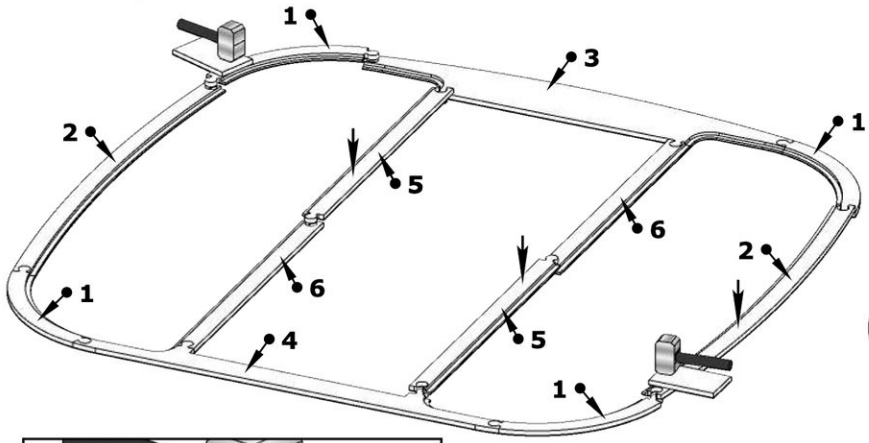
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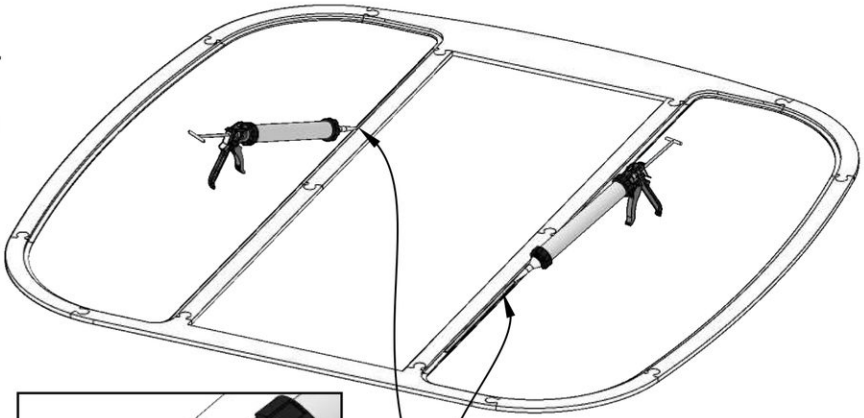


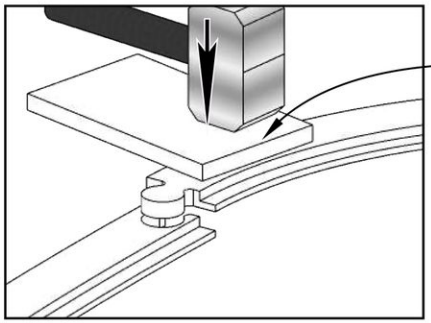
Front glass wall assembly



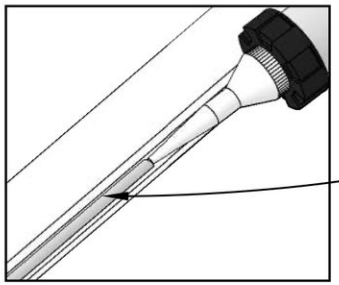
Base frame, thickness 15 mm.







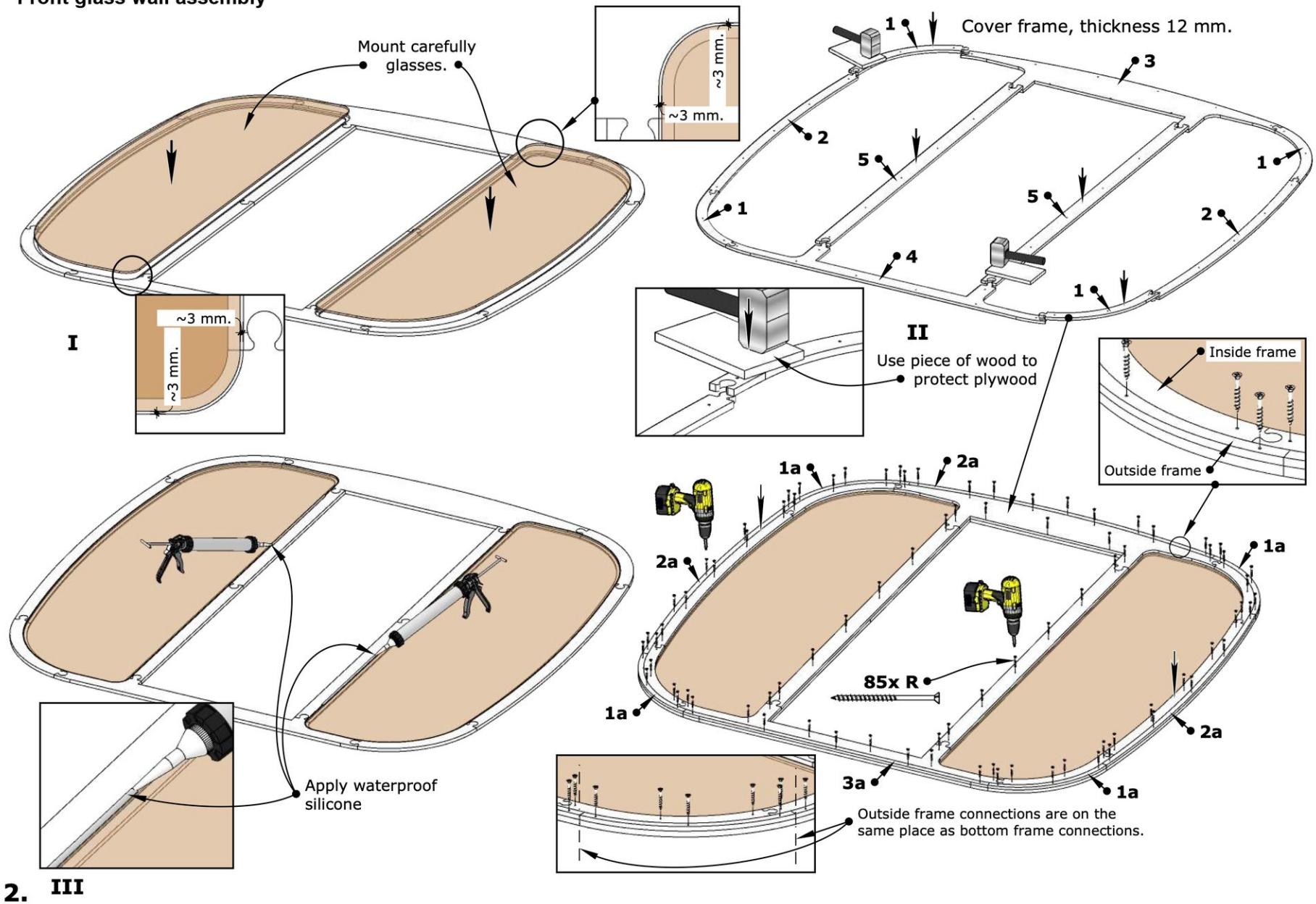
I



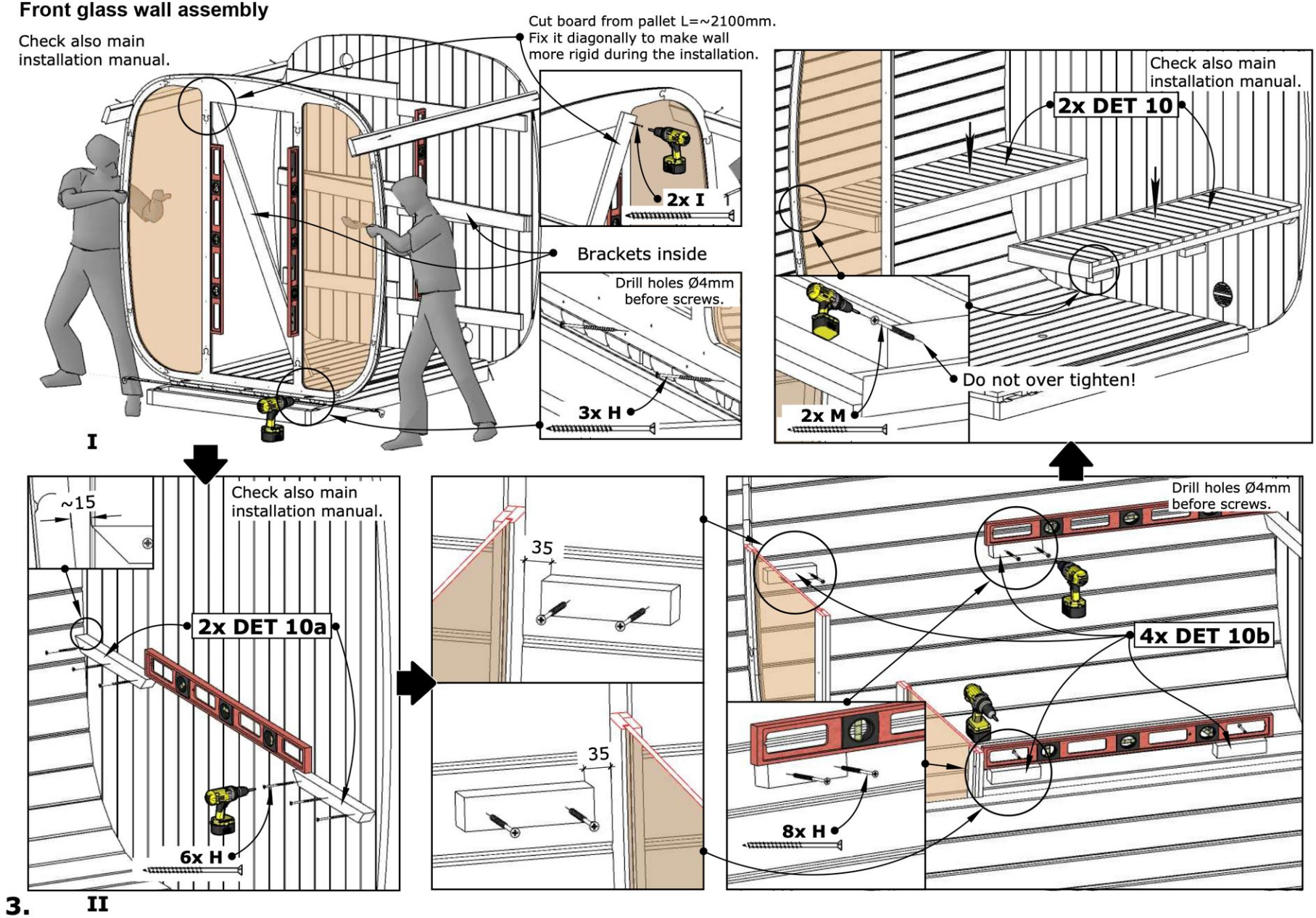
II

1.

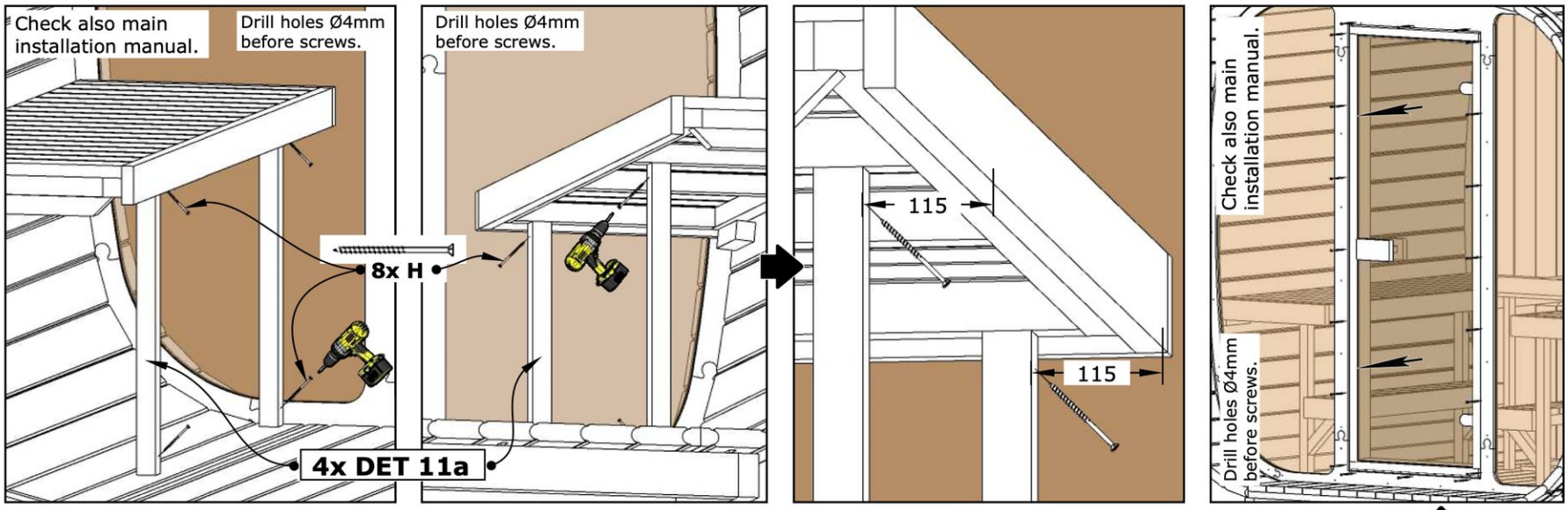
Front glass wall assembly



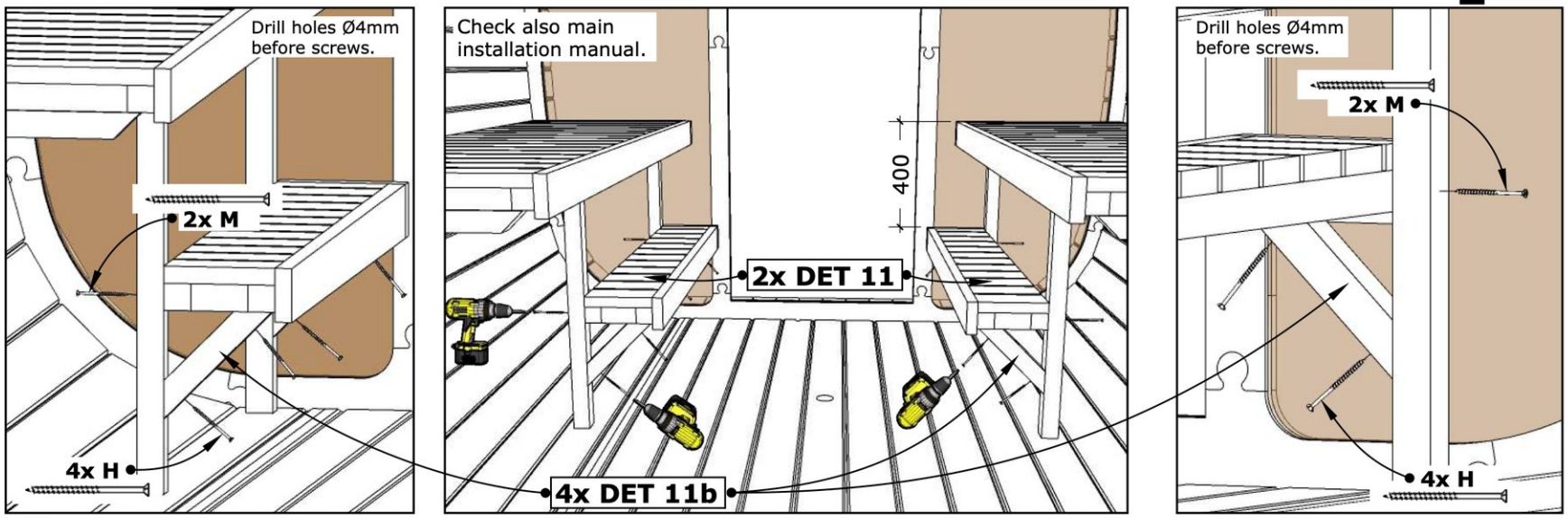
Front glass wall assembly



Front glass wall assembly

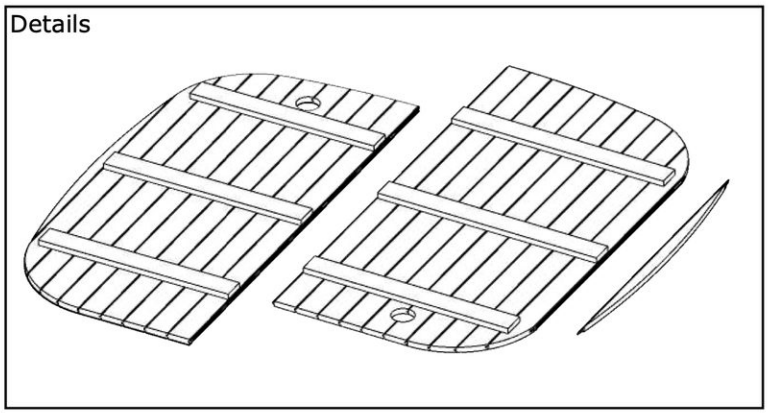


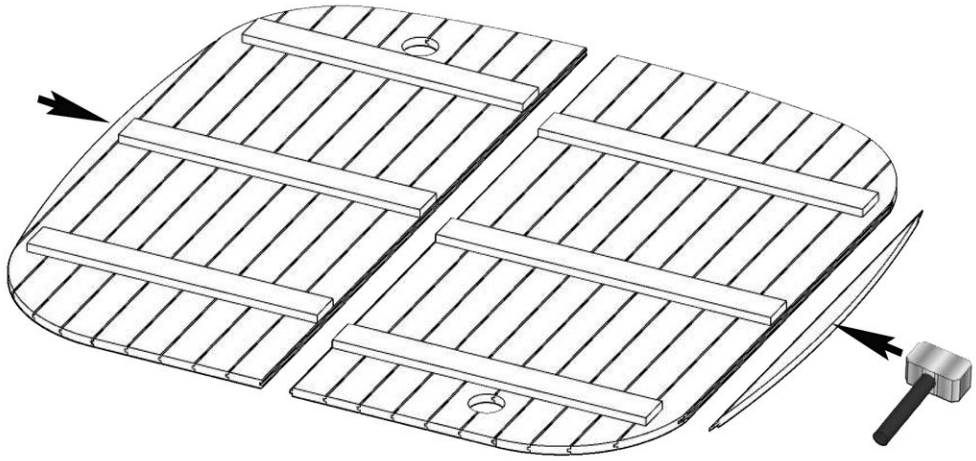
I



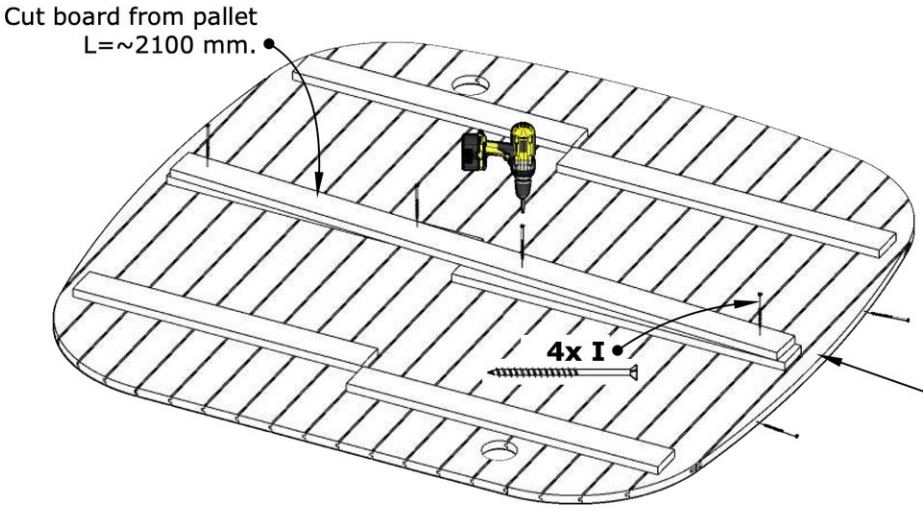
4. II

Wooden back wall assembly

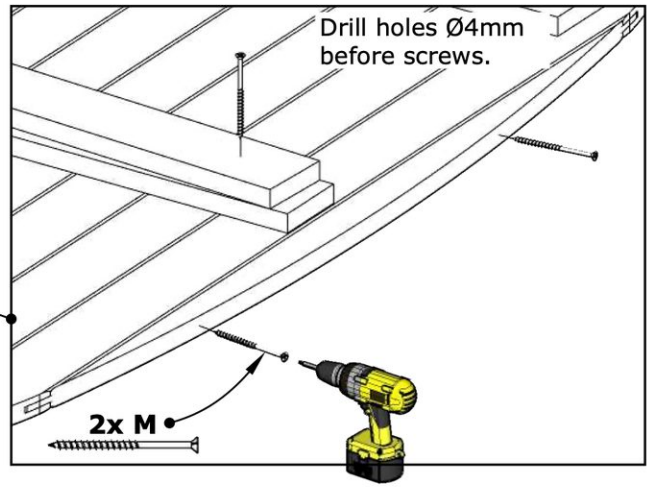


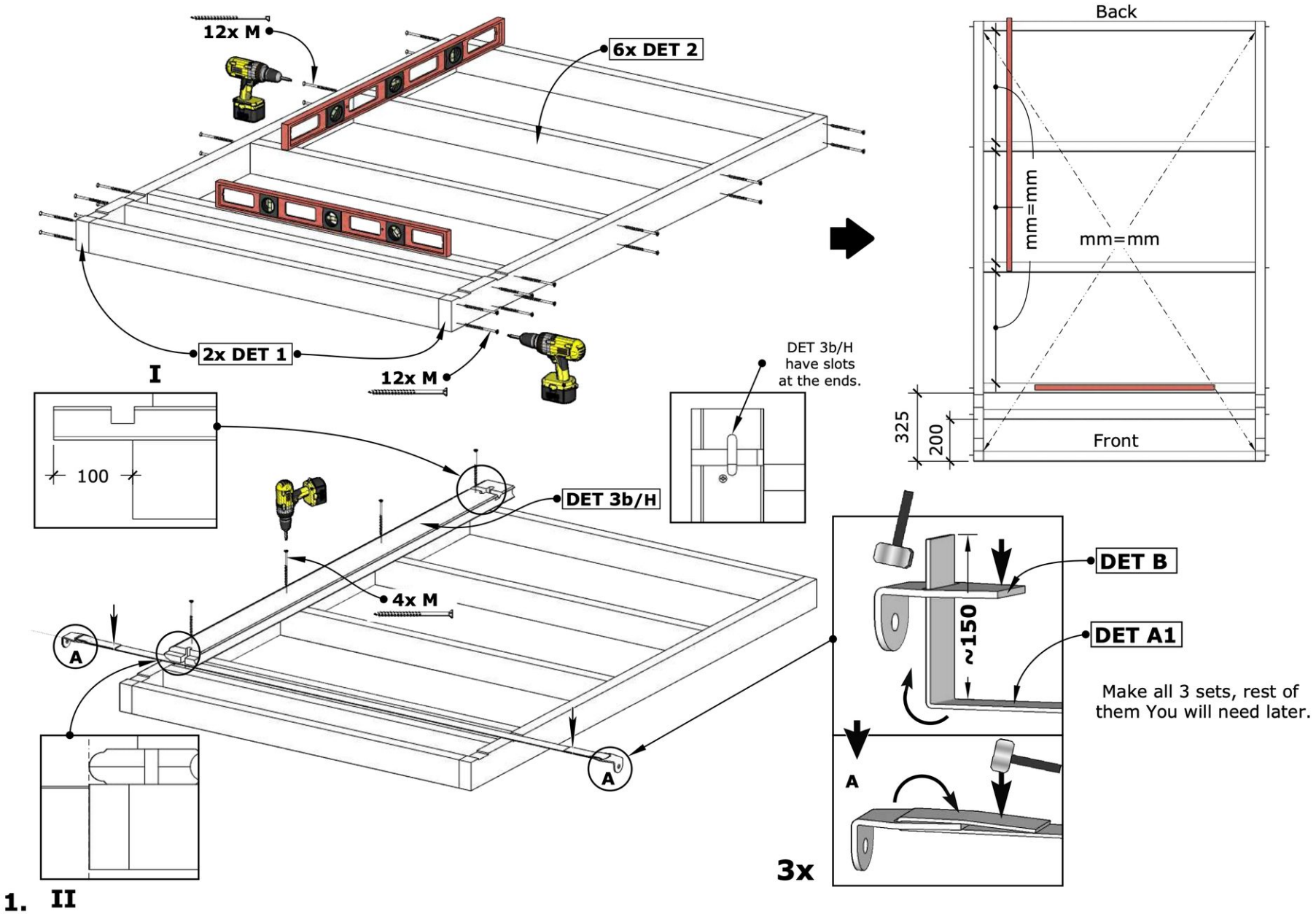


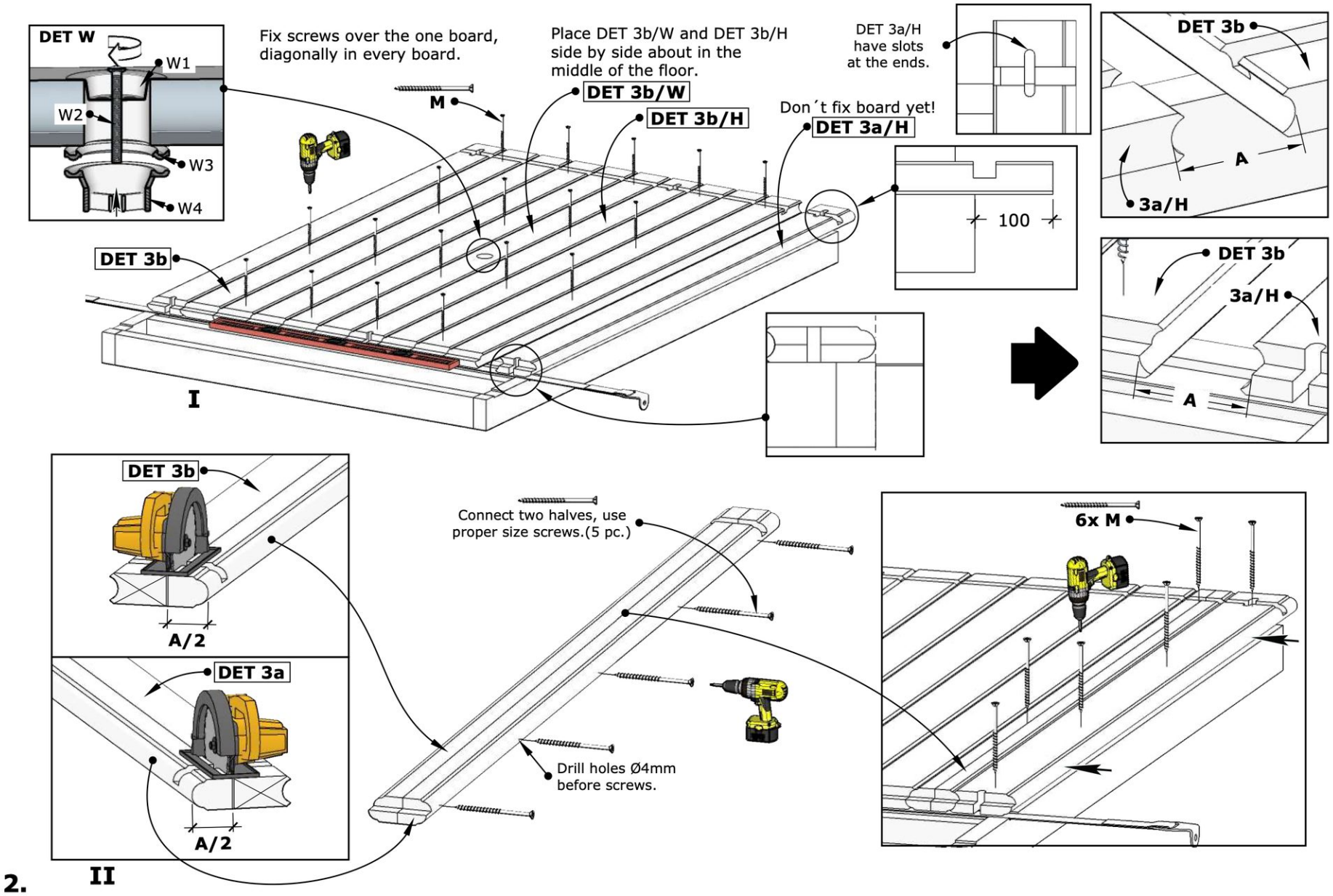
I



II




12x M
6x DET 2
2x DET 1
12x M
I
100
DET 3b/H
have slots
at the ends.
DET 3b/H
4x M
A
A
1. II
Back
mm=mm
mm=mm
325
200
Front
DET B
DET A1
≈150
A
3x
Make all 3 sets, rest of
them You will need later.

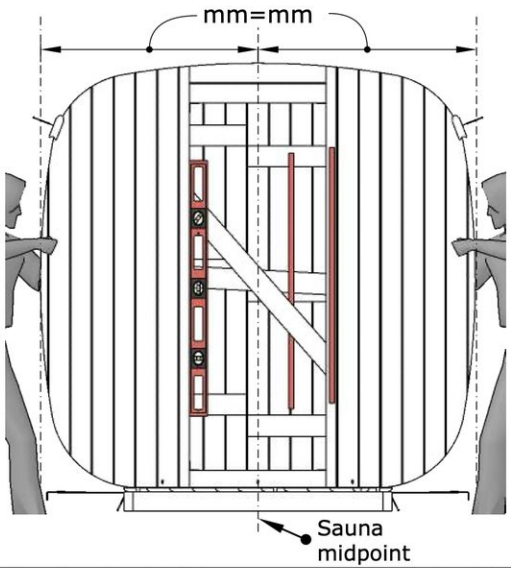

DET W
W1
W2
W3
W4
Fix screws over the one board, diagonally in every board.
M
Place DET 3b/W and DET 3b/H side by side about in the middle of the floor.
DET 3b/W
DET 3b/H
Don´t fix board yet!
DET 3a/H
DET 3a/H have slots at the ends.
100
DET 3b
A
3a/H
DET 3b
I
DET 3b
3a/H
A
DET 3b
A/2
DET 3a
A/2
II
Connect two halves, use proper size screws.(5 pc.)
Drill holes Ø4mm before screws.
6x M

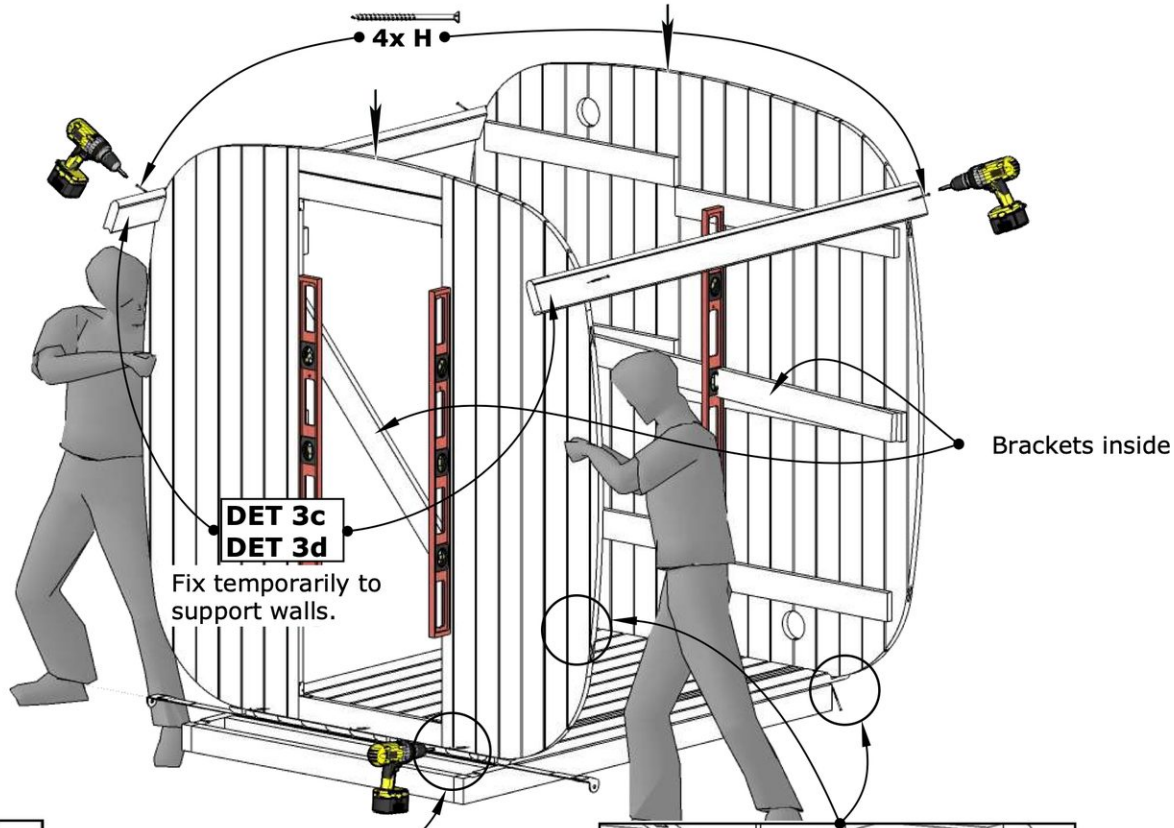
2.

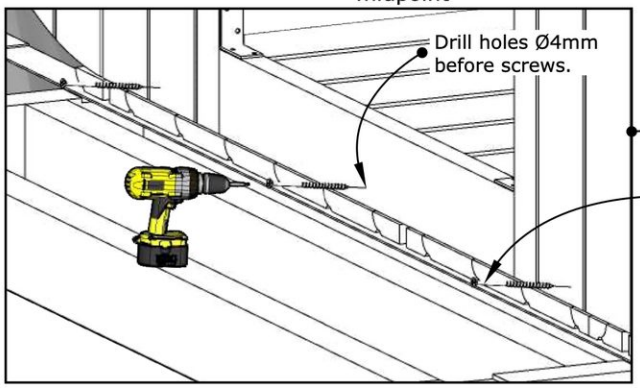
Use waterlevel

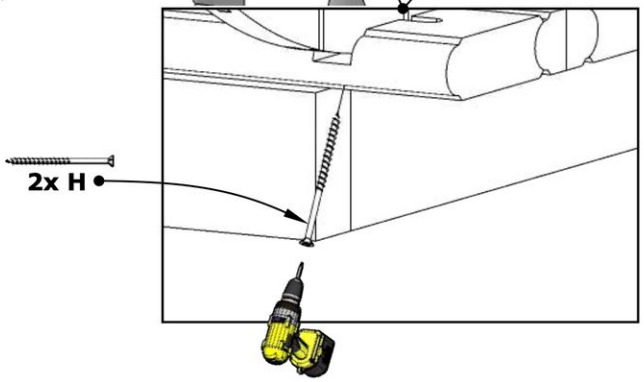
Check walls installation manual on extra pages!

Sauna wall configuration depends on Your model!

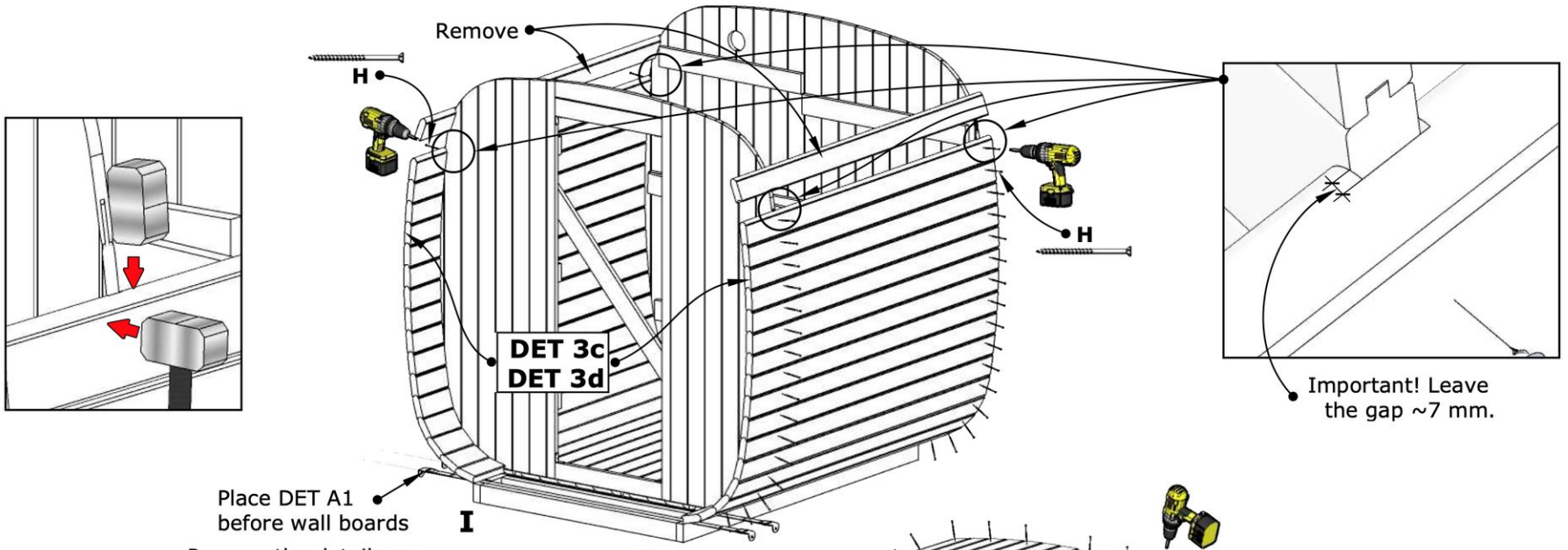




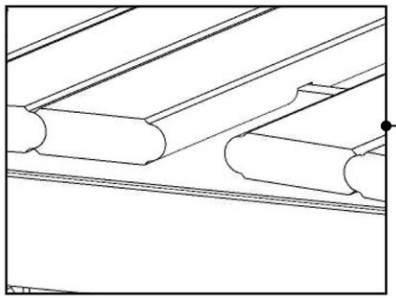


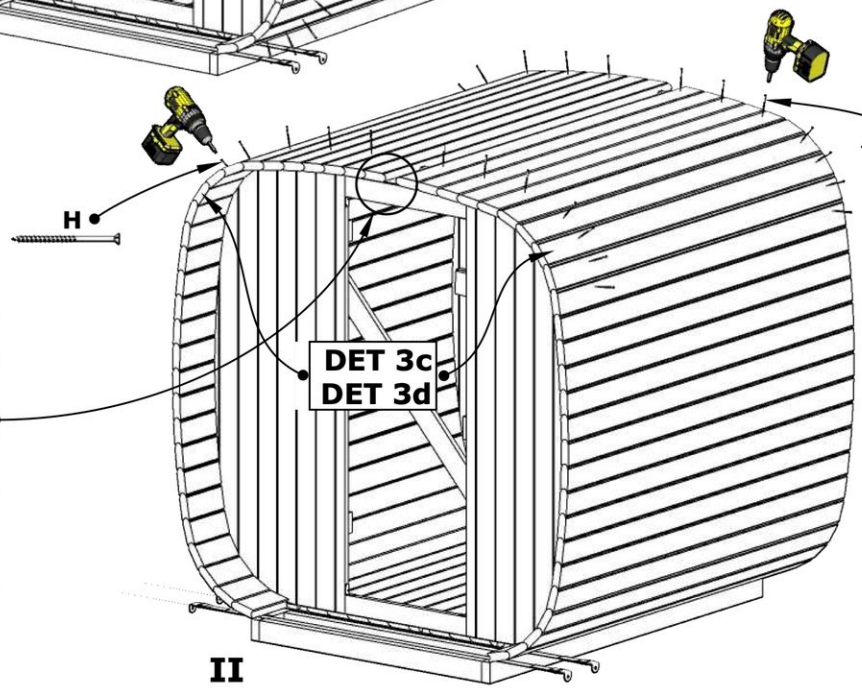


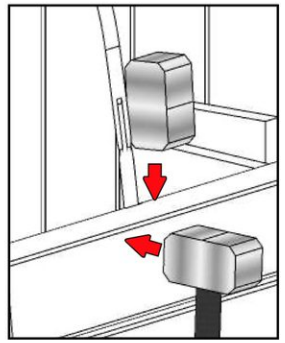
3.



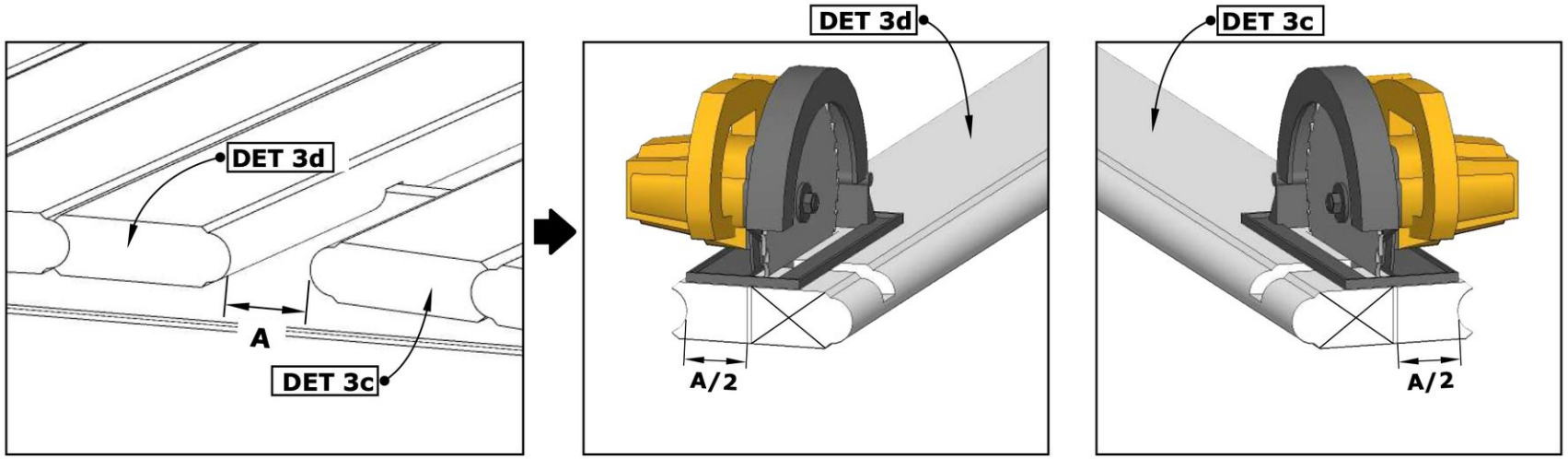
See the next page.



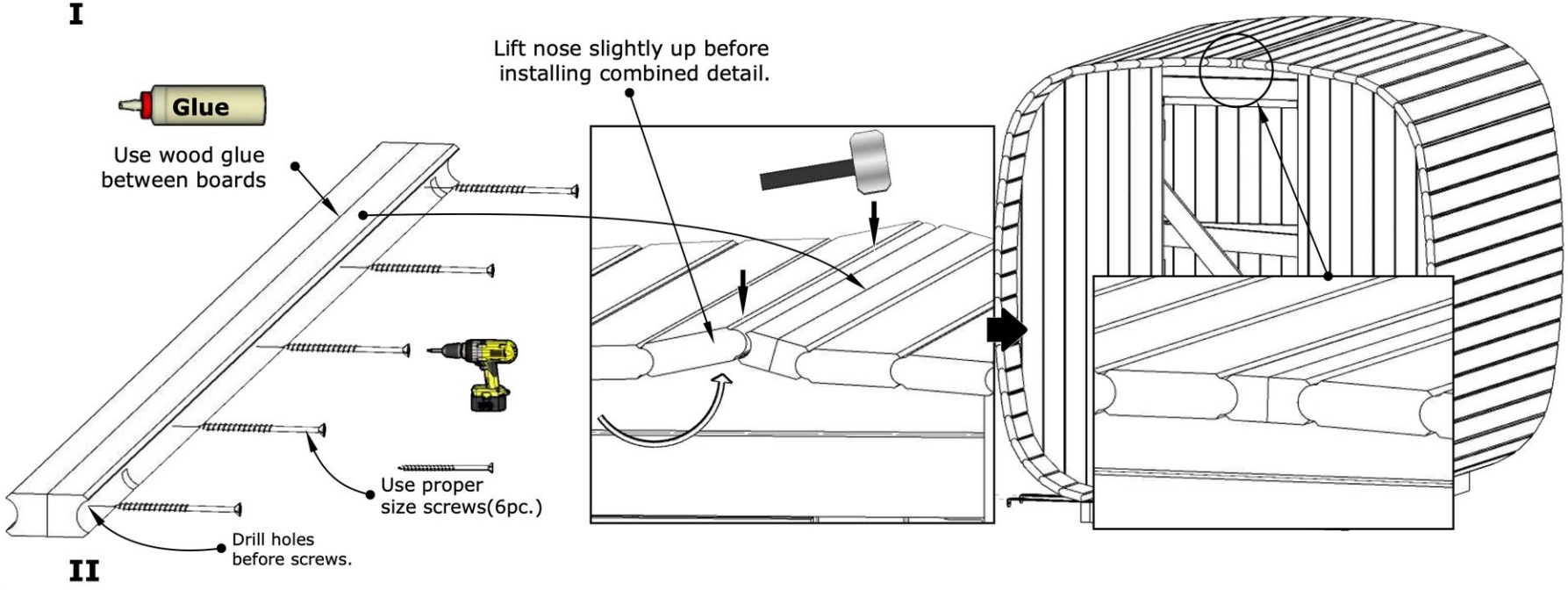




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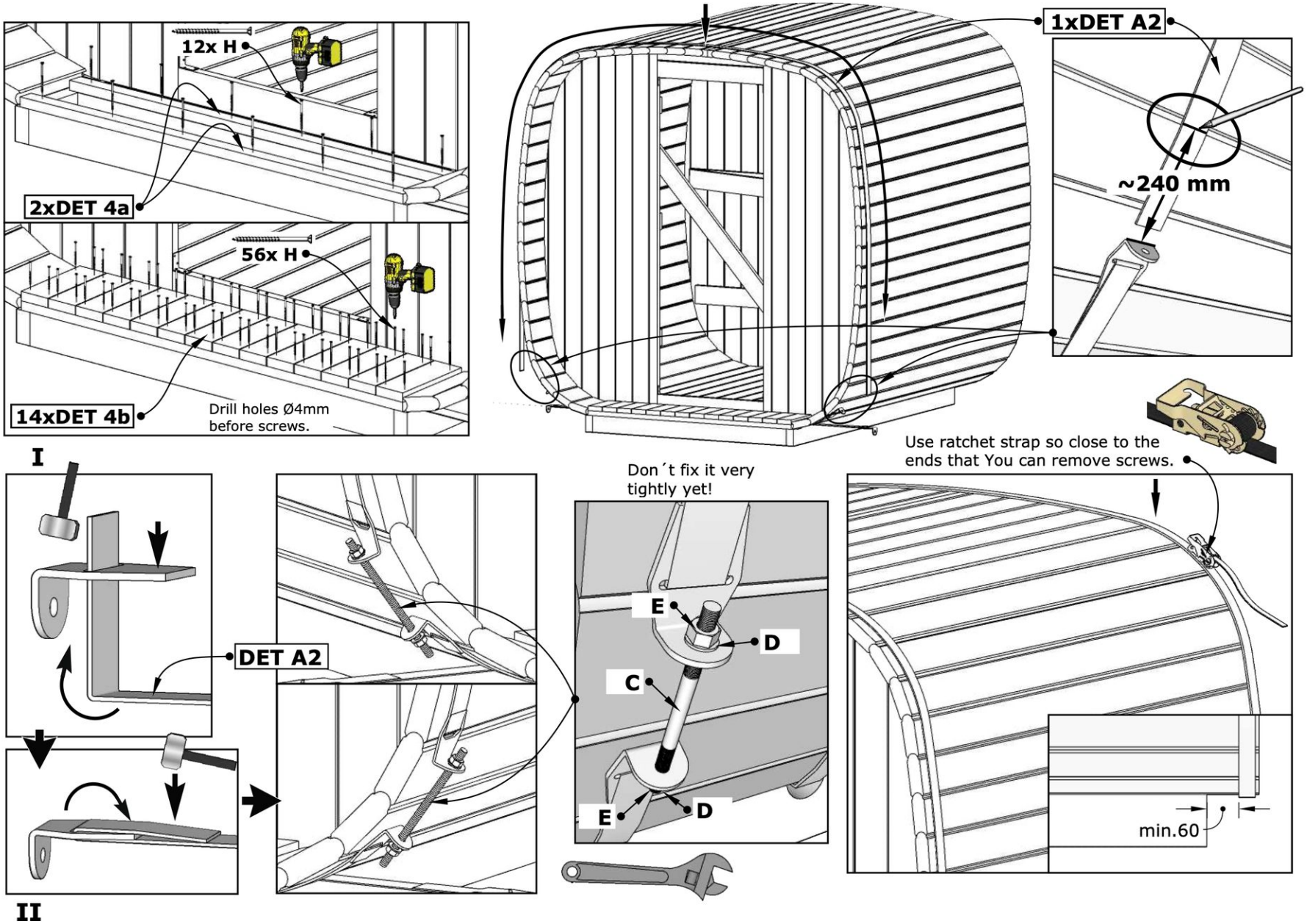

DET 3d
A
DET 3c
DET 3d
A/2
DET 3c
A/2

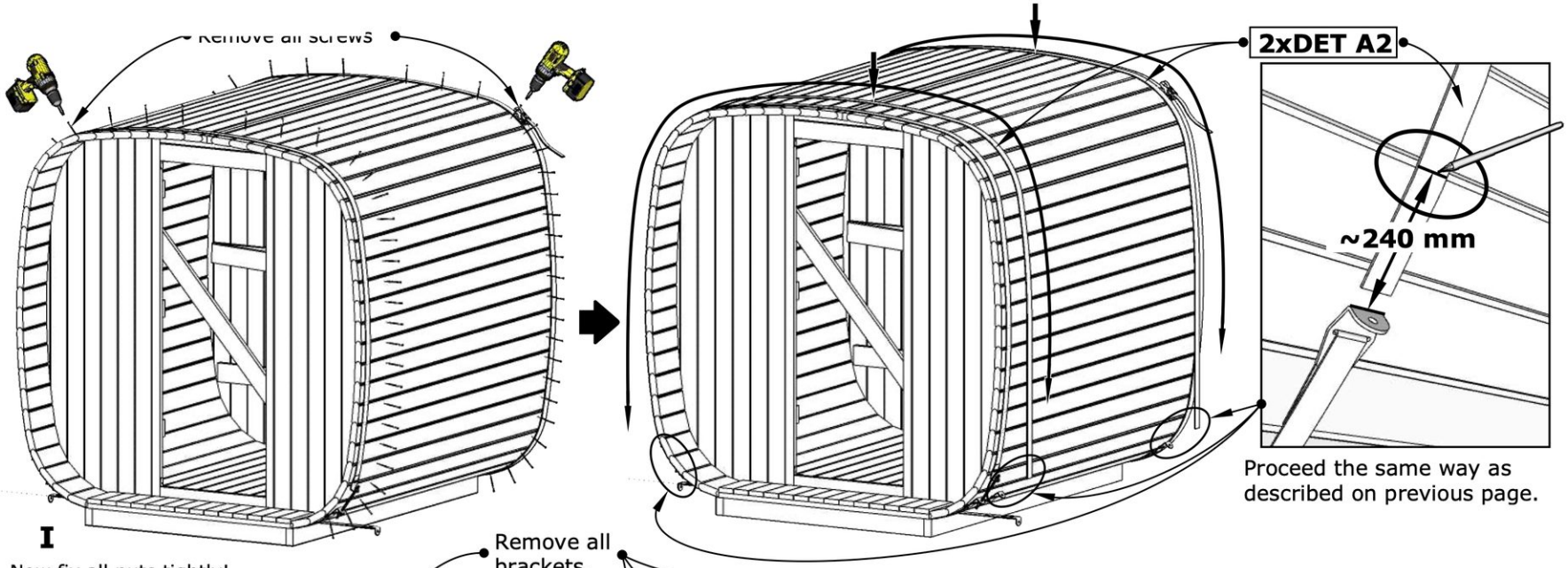
I


Glue
Use wood glue
between boards
Lift nose slightly up before
installing combined detail.
Use proper
size screws(6pc.)
Drill holes
before screws.

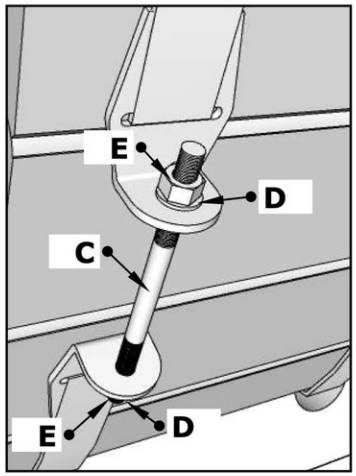
II

5.

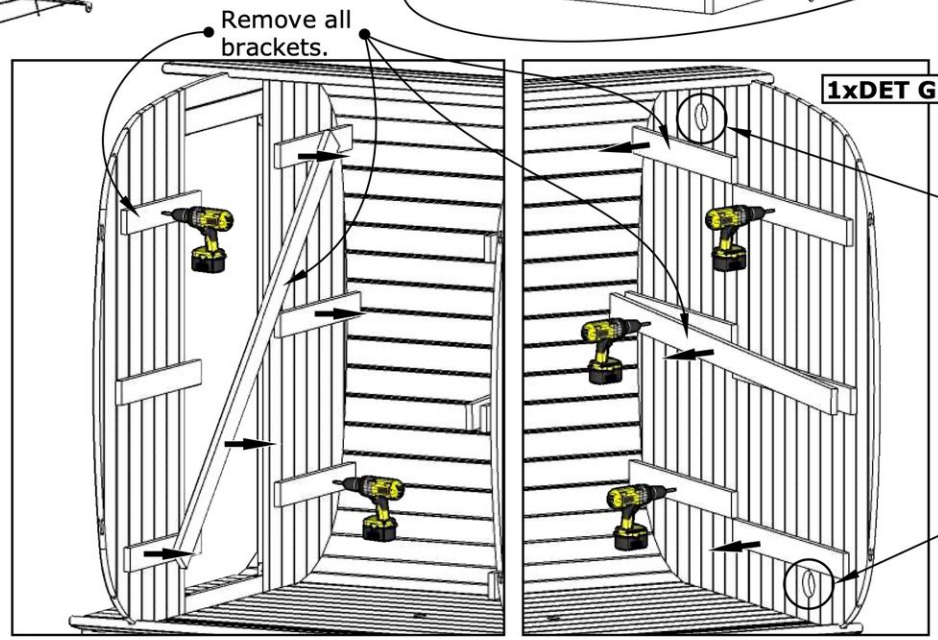

12x H
2xDET 4a
56x H
14xDET 4b
Drill holes Ø4mm
before screws.
1xDET A2
~240 mm
Use ratchet strap so close to the
ends that You can remove screws.
I
DET A2
II
Don´t fix it very
tightly yet!
E
D
C
E
D
min.60
6.

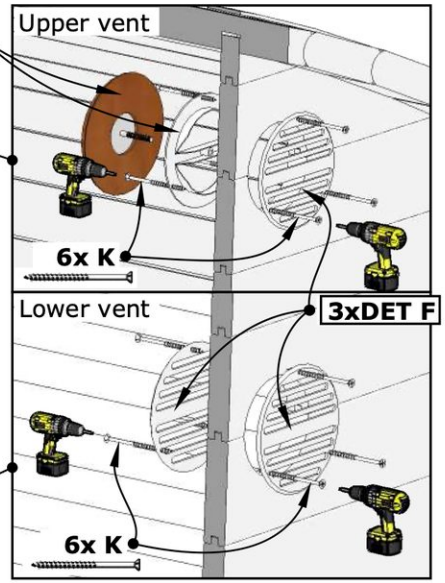


Now fix all nuts tightly!
Remove ratchet strap!

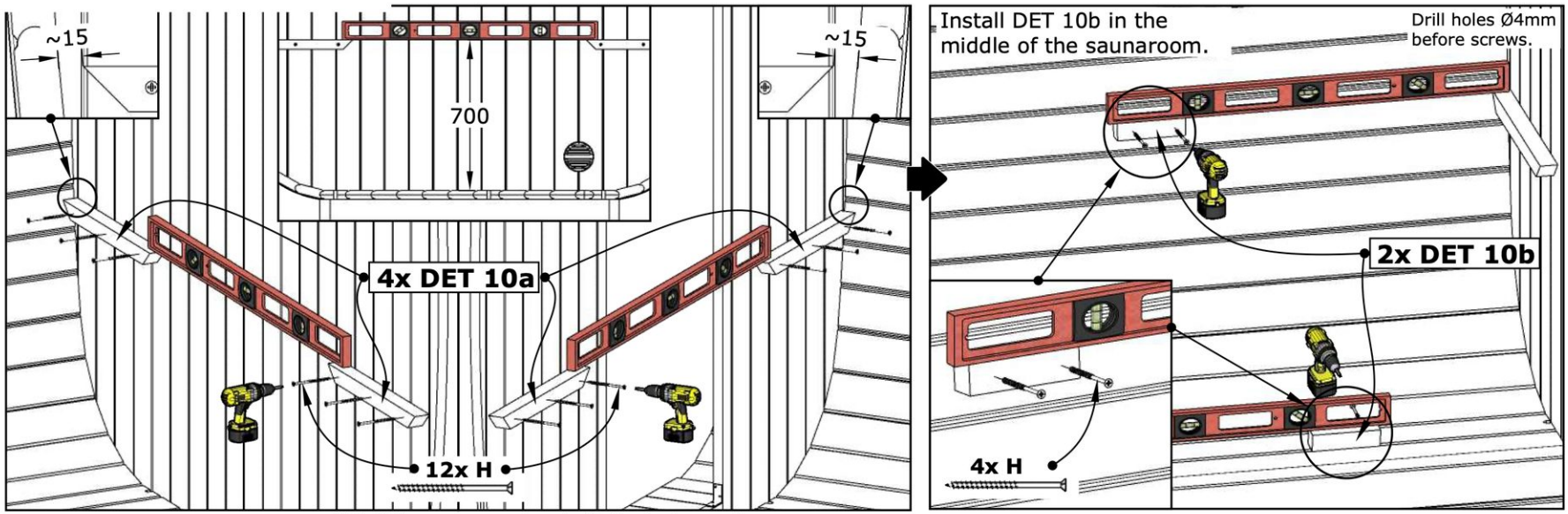






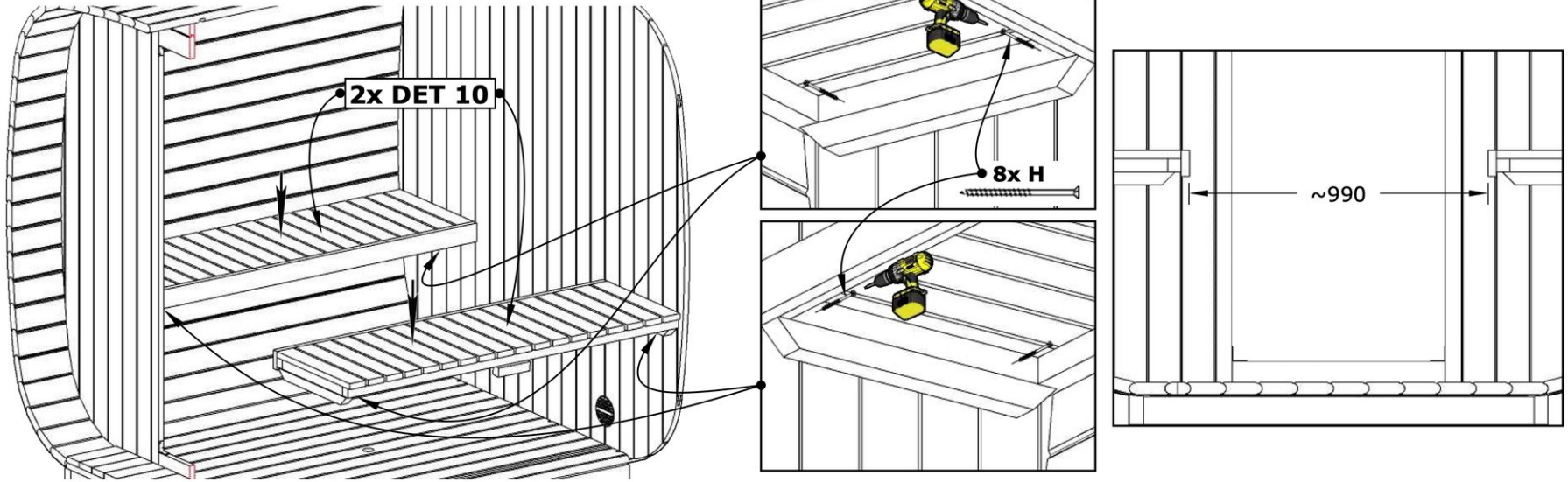


7.



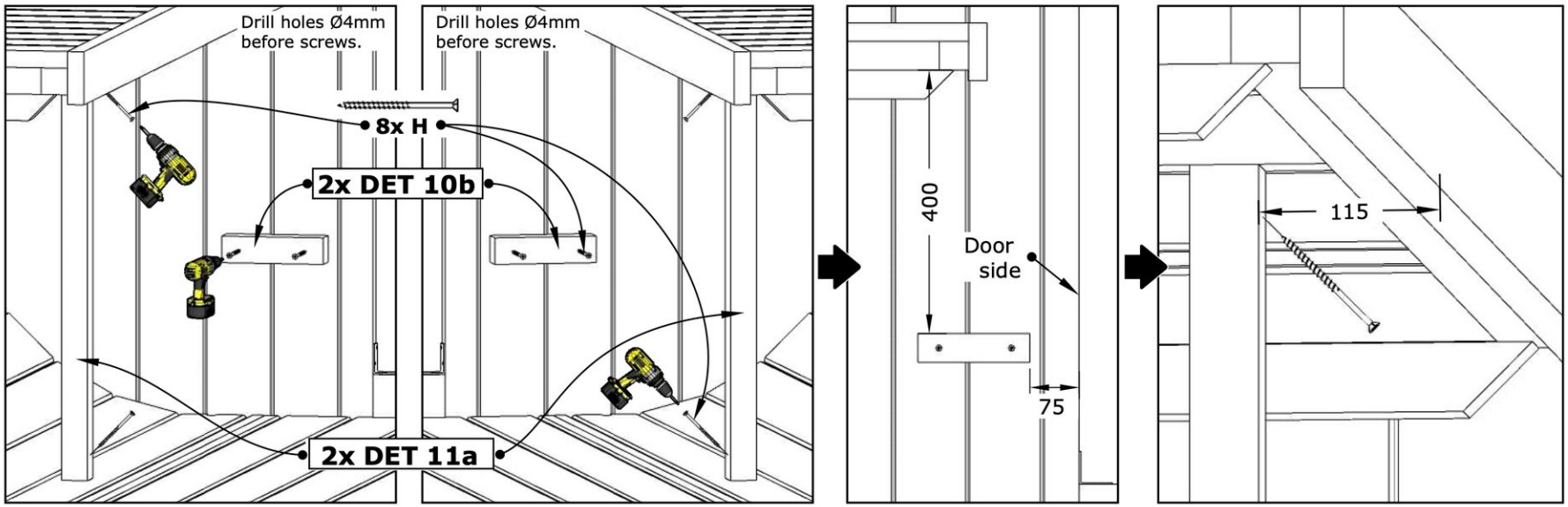
I

NB! If Your sauna equipped with front glass-wall, the sauna benches installation manual included in front glass-wall installation manual.

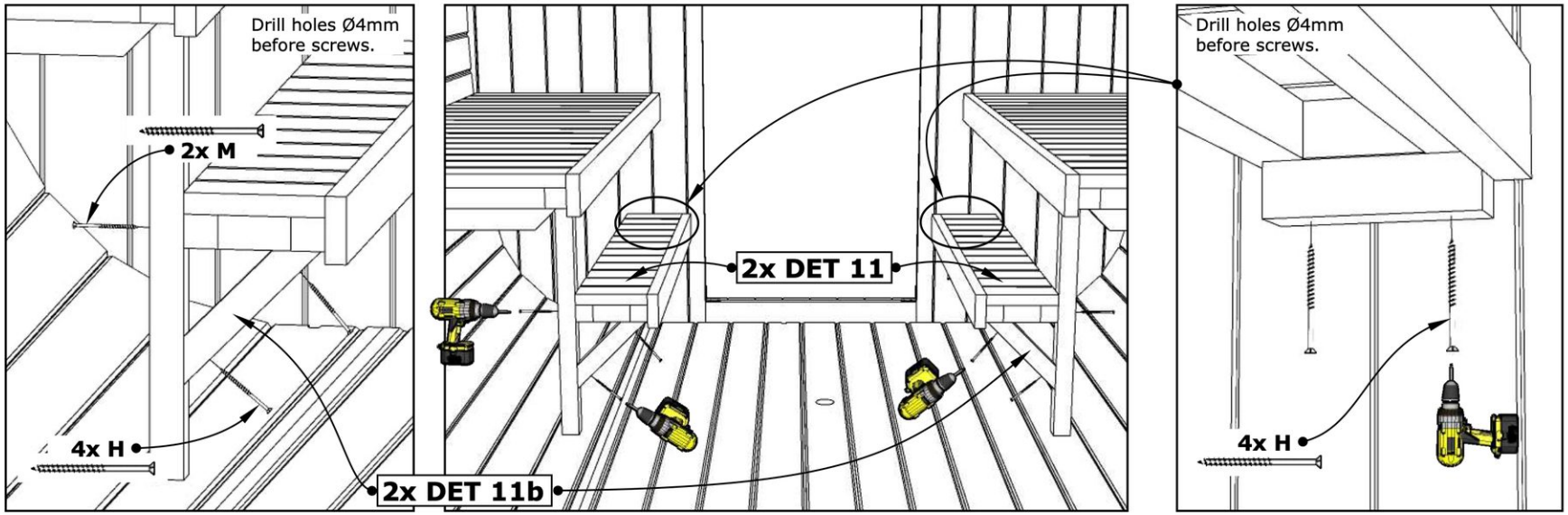


II

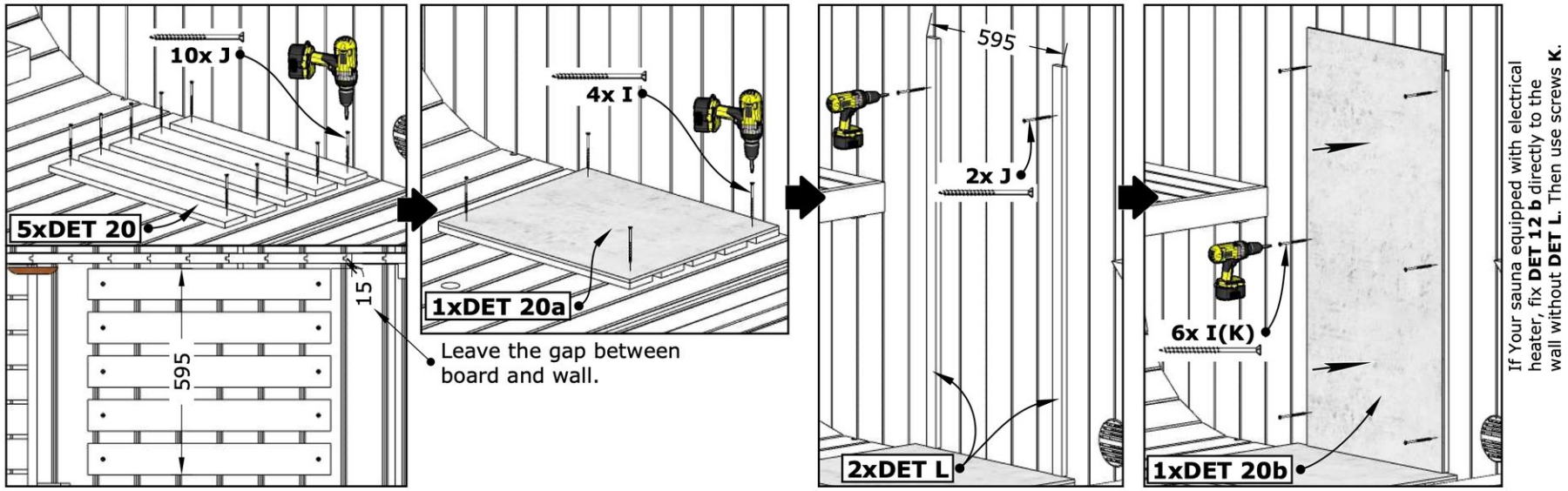
8.


Drill holes Ø4mm
before screws.
Drill holes Ø4mm
before screws.
8x H
2x DET 10b
2x DET 11a
400
Door
side
75
115

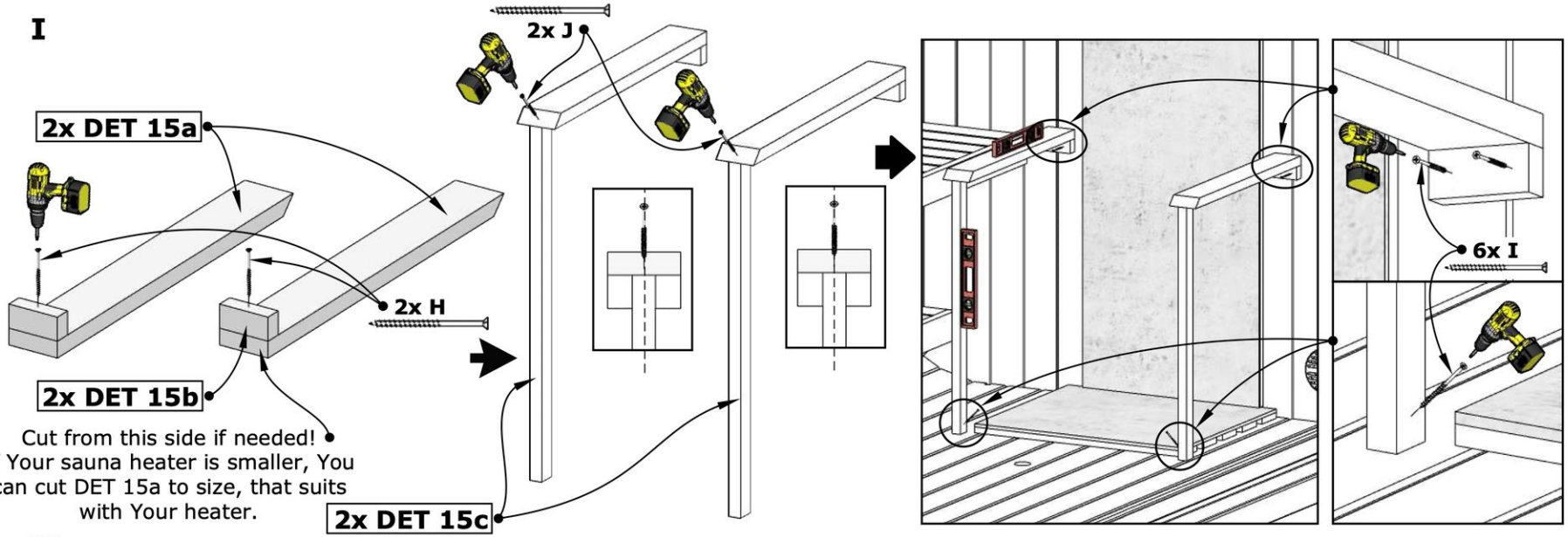
I


Drill holes Ø4mm
before screws.
2x M
4x H
2x DET 11b
2x DET 11
Drill holes Ø4mm
before screws.
4x H

9.

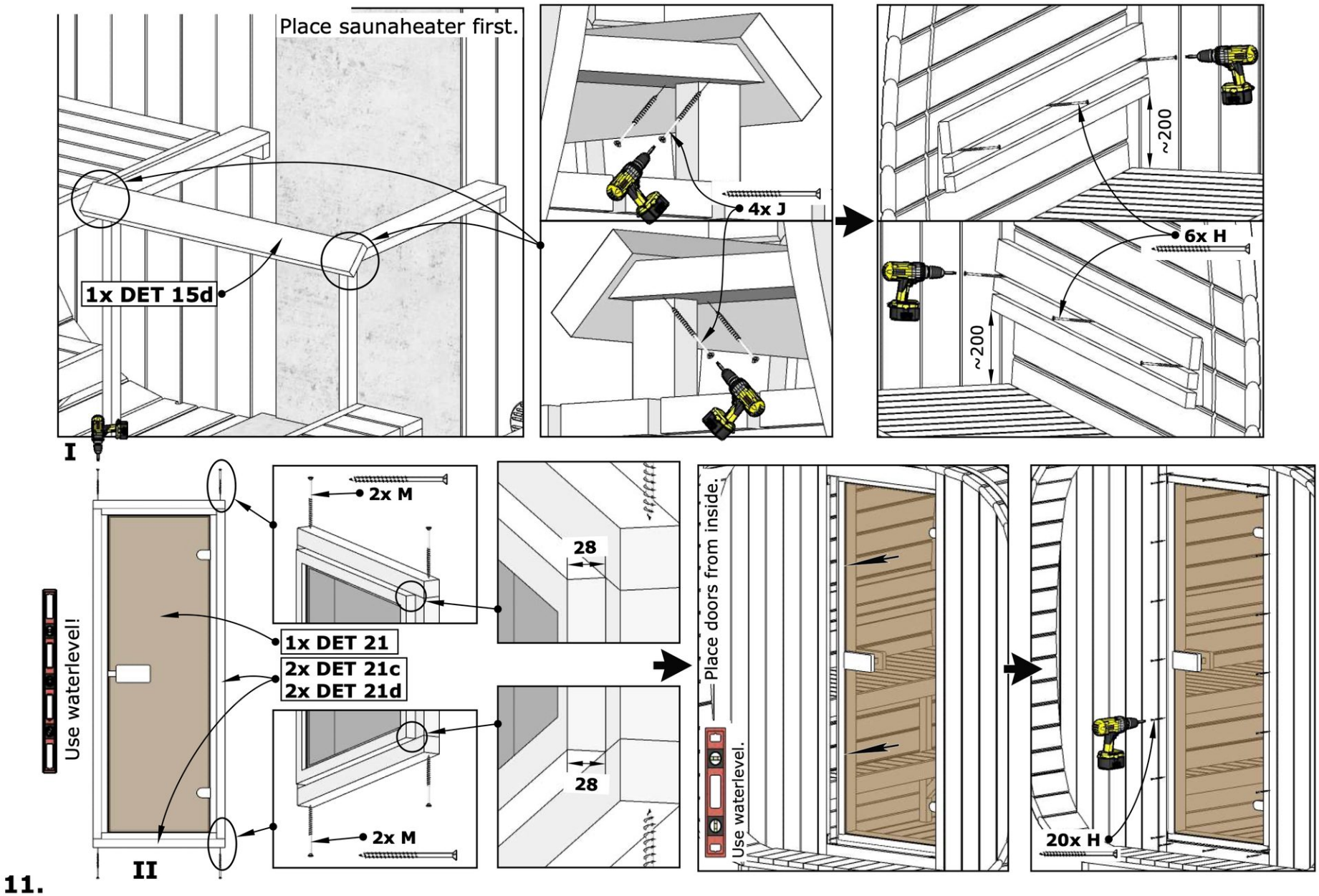

10x J
5xDET 20
595
15
4x I
1xDET 20a
Leave the gap between board and wall.
595
2x J
2xDET L
6x I(K)
1xDET 20b
If Your sauna equipped with electrical heater, fix DET 12 b directly to the wall without DET L. Then use screws K.

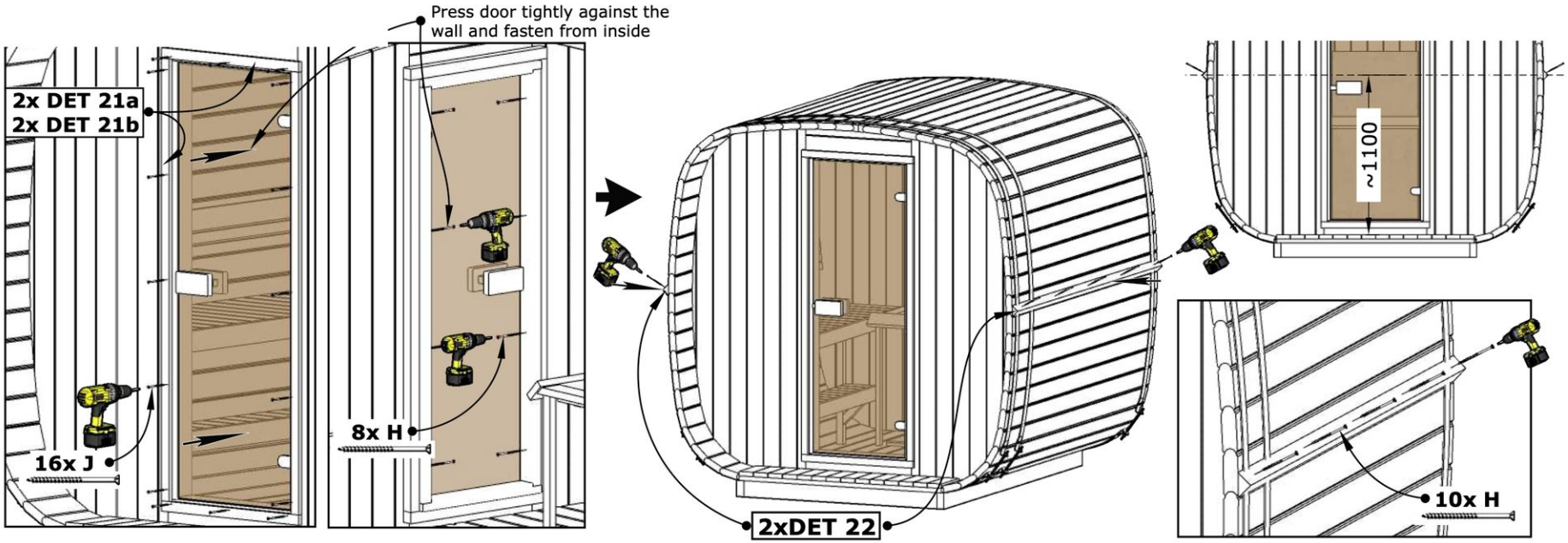
I


2x J
2x DET 15a
2x H
2x DET 15b
Cut from this side if needed!
If Your sauna heater is smaller, You can cut DET 15a to size, that suits with Your heater.
2x DET 15c
6x I

II

10.


Place saunaheater first.
1x DET 15d
4x J
~200
6x H
~200
I
2x M
28
1x DET 21
2x DET 21c
2x DET 21d
28
2x M
Use waterlevel!
II
Place doors from inside.
Use waterlevel.
20x H
11.



I

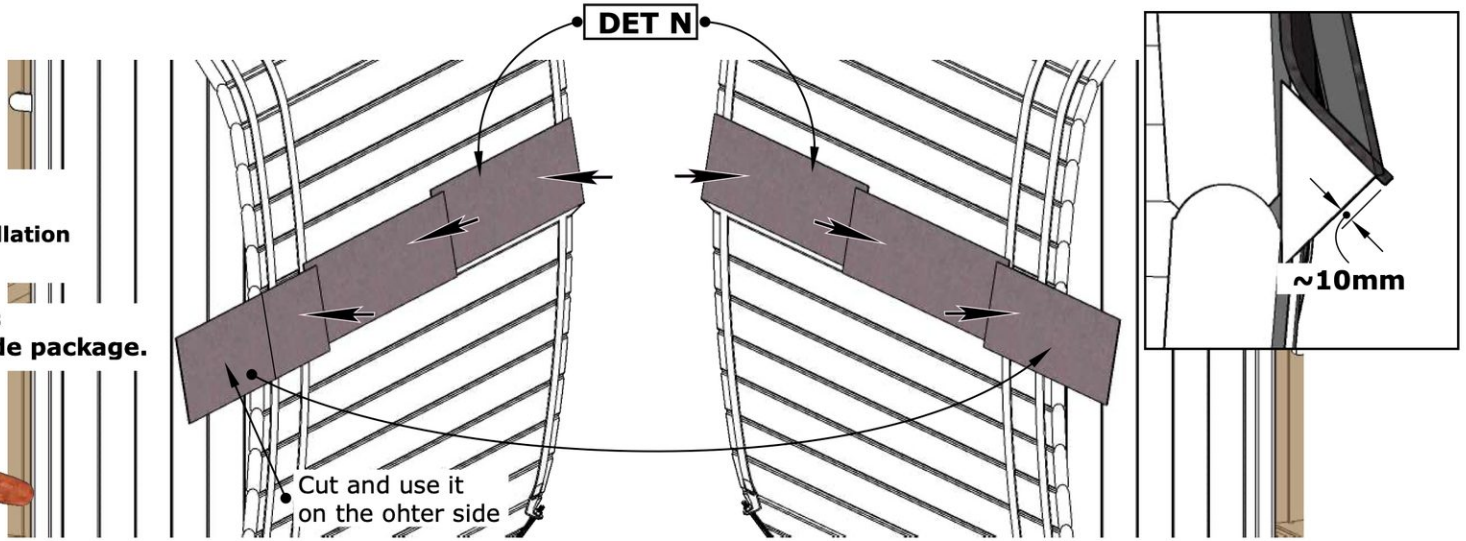


NB! Before roof shingles, install underlay felt.
Check underlay felt installation manual on extra pages.

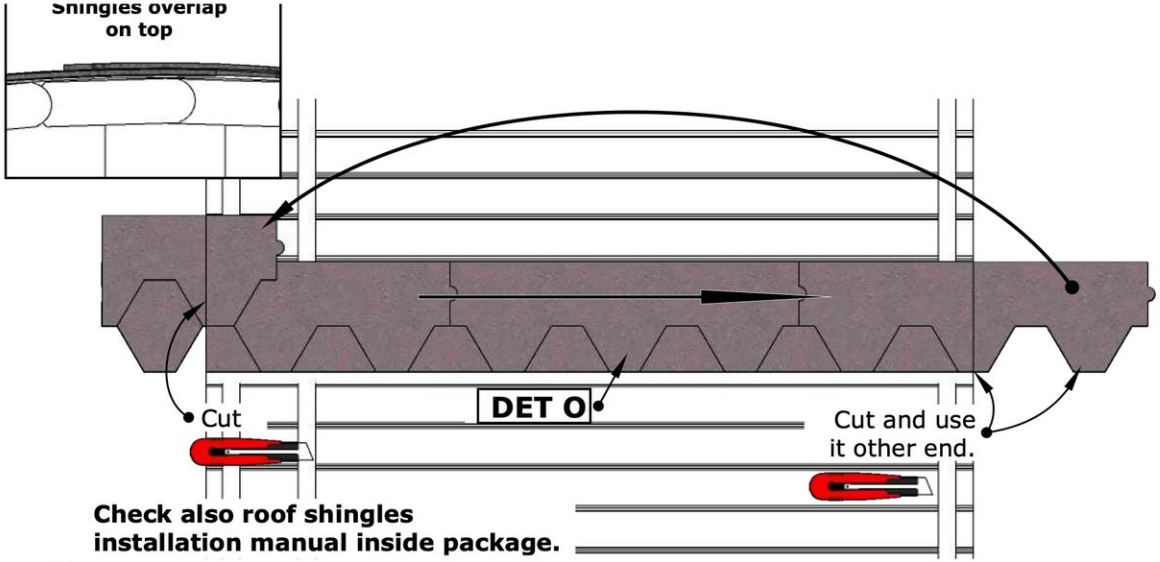
Check also roof shingles installation manual inside package.



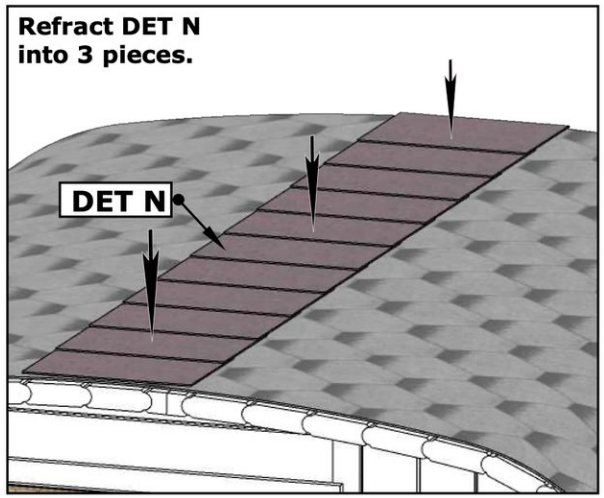
II

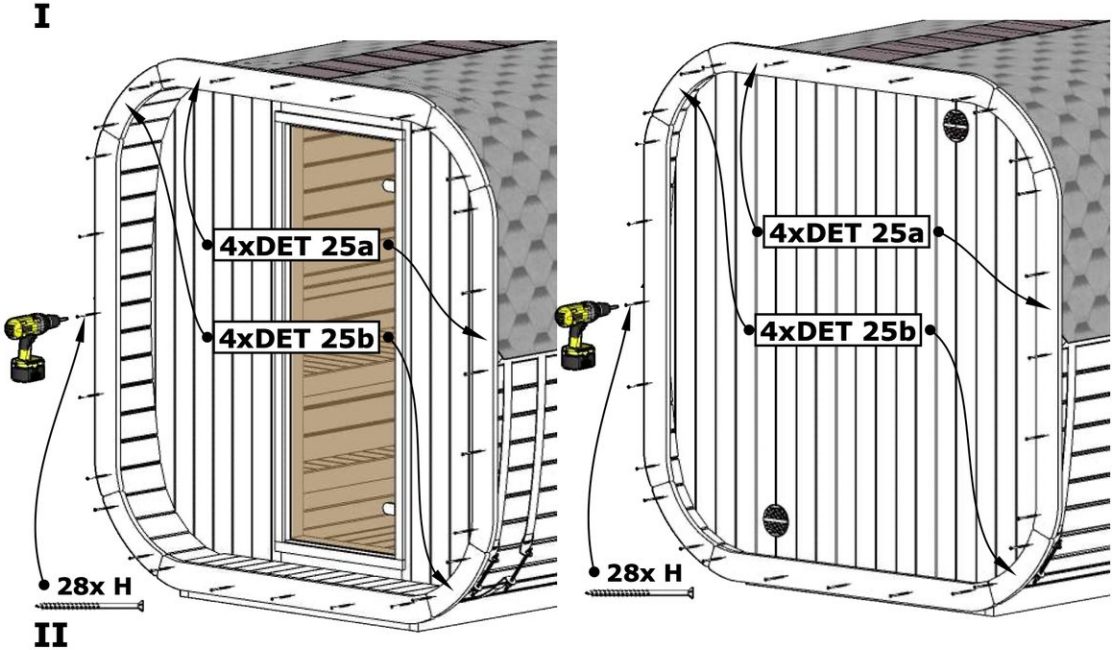


12.

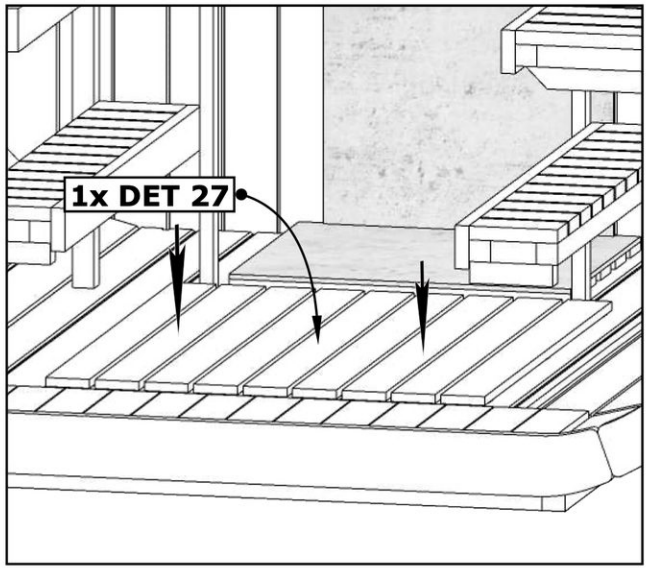

Shingles overlap on top
DET O
Cut
Cut and use it other end.
Check also roof shingles installation manual inside package.

I


Refract DET N into 3 pieces.
DET N

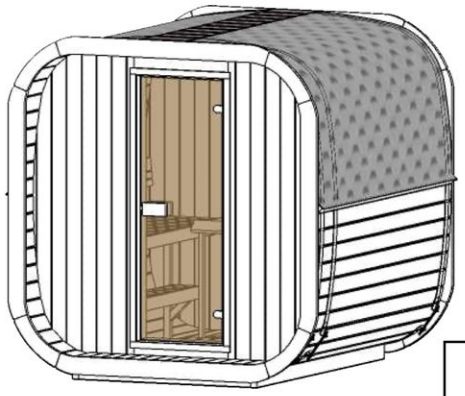

4xDET 25a
4xDET 25b
28x H
4xDET 25a
4xDET 25b
28x H

II


1x DET 27

13.

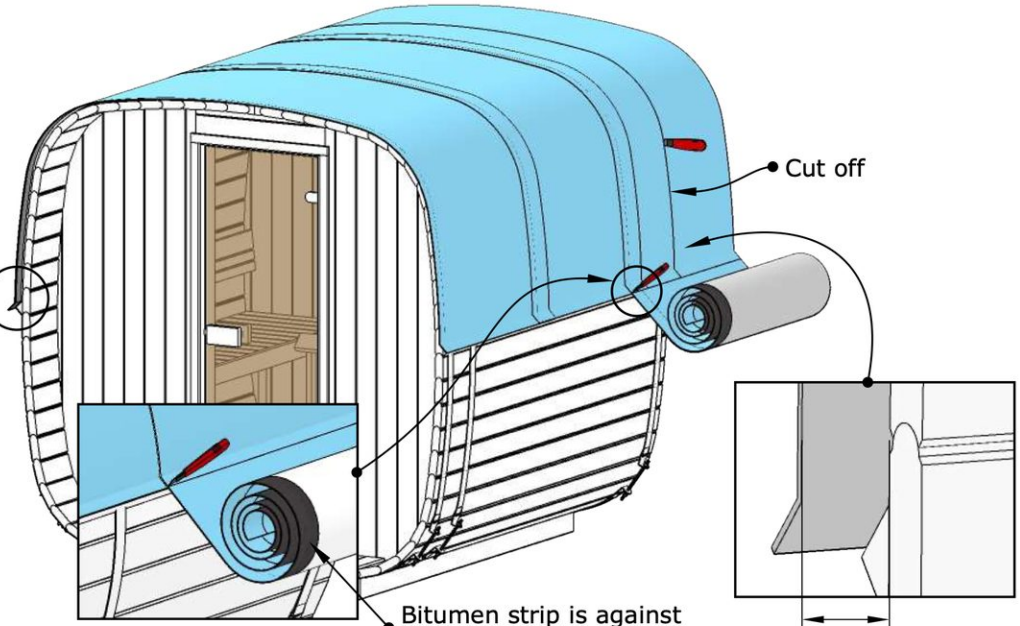
Underlay felt installation manual.



Check also underlay installation manual inside the package!



~50 mm over the edge.



~50 mm over the edge.

